

## Technical specifications



Unbleached chemical pulp



up to 220° C

## Typical technical values for PankaTray Kraft

Property / Unit	Tolerance								Standards
Grammage, g/m <sup>2</sup>	±4%	250	300	350	400	450	500	550	ISO 536
Thickness, µm	±5%	350	420	500	570	640	710	780	ISO 534
Bending moment Taber 15° MD, mNm	-15%	15	26	40	60	82	95	120	ISO 2493
Bending moment Taber 15° CD, mNm	-15%	5	7	11	16	23	28	33	
Surface Smoothness top Bendtsen ml/min		400	500	700	700	800	900	1100	ISO 7891-2
Surface Smoothness back Bendtsen ml/min		700	900	900	900	1100	1100	1100	

## Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
Moisture, %	± 1.5%	8.5	ISO 287
Cobb 180 s top, g/m <sup>2</sup>	< 70	50	ISO 535
Cobb 180 s back, g/m <sup>2</sup>	< 70	50	ISO 535

Tailor-made substances can be produced upon request, minimum production volume 20 tonnes

➤ For more information contact your local sales representatives or

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