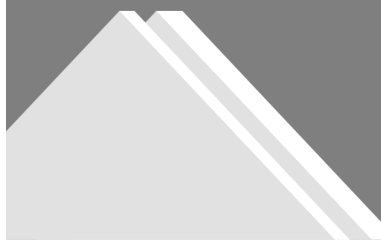


PankaPlex High Bulk

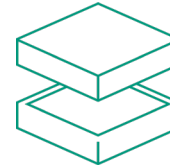
One side bleached groundwood board



Technical specifications



Bleached chemical pulp
Groundwood pulp



Rigid boxes



Food underlays

Typical technical values for PankaPlex High Bulk

Property / Unit	Tolerance						Standards
Basic Weight, lb/1000 ft ²	±5%	77.8 ¹	86.0	102.4	118.8	129.0	ISO 536
Caliper, pts	±5%	35.4	39.4	47.2	55.1	60.0	ISO 534
Surface Smoothness, Bendtsen, ml/min		2000	2000	2000	2000	2000	ISO 8791-2

¹Grammage produced upon special request only, minimum production volume 10 tonnes

Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
Moisture, %	± 1.5	9.0	ISO 287
ISO Brightness C/2°, %, Top	± 1.5	76	ISO 2470-1
Scott Bond, Lbfft/1000 in ²	> 43	48	TAPPI 569
Cobb 180 s top, g/m ²	< 70	50	ISO 535
Cobb 180 s reverse, g/m ²	< 70	50	ISO 535
pH of Aqueous Extract		7.5 – 10.0	ISO 6588
Alkali Reserve, mol/kg		> 0.4	ISO 10716

Tailor-made substances can be produced upon request, minimum production volume 20 tonnes



Available as
carbon neutral
on request

For more information contact your
local sales representatives or

Pankakoski Mill Oy
Ruukintie 2
FI-81750 Pankakoski
Finland

Tel. +358 (0) 10 480 4600

www.pankaboard.com

Scan to find your local
Pankaboard sales contact



All properties according to Pankakoski Mill measurements tested in manufacturing conditions
Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.
In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.

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