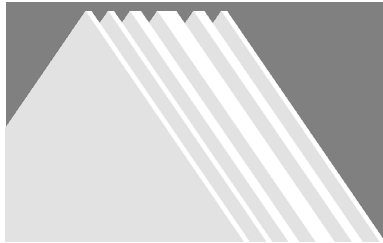


## Technical specifications



Top coating  
 Pre coating  
 Bleached chemical pulp  
 Groundwood pulp  
 Bleached chemical pulp  
 Reverse coating



## Typical technical values for PankaLux Plus

Property / Unit	Tolerance												Standards
Basic Weight, lb/1000 ft <sup>2</sup>	±4%	63.5 <sup>1</sup>	68.6 <sup>1</sup>	73.7	78.9	84.0*	89.1*	94.2*	99.3*	104.51*	109.61*		ISO 536
Caliper, pts	±5%	20.9	22.8	24.4	26.8	28.7	30.7	33.1	35.2	37.4	39.8		ISO 534
Moisture, %	±1.5	8.5	8.5	8.5	9.0	9.0	9.0	9.0	9.5	9.5	9.5		ISO 287
Bending moment Taber 15° MD, gcm	-15%	273	337	407	477	568	666	764	875	995	1263		ISO 2493
Bending moment Taber 15° CD, gcm	-15%	124	153	185	217	258	303	348	398	453	574		

<sup>1</sup>Grammage produced upon special request only, minimum production volume 10 tonnes

## Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
ISO Brightness C/2°, %, top	±1.5	85	ISO 2470-1
ISO Brightness C/2°, %, reverse	±1.5	80	ISO 2470-1
Colour CIELAB L * C/2°, top		93.5	ISO 5631-1
Colour CIELAB a * C/2°, top		0.7	ISO 5631-1
Colour CIELAB b * C/2°, top		0.5	ISO 5631-1
Surface Smoothness, PPS 10, µm	±0.3	1.0	ISO 8791-4
Smoothness Bendtsen, top, ml/min	< 60	40	ISO 8791-2
Gloss 75°, %	> 40	40	ISO 8254-1
Scott Bond, Lbfft/1000 in <sup>2</sup>	> 48	53	TAPPI 569
Cobb 180 s top, g/m <sup>2</sup>	< 60	50	ISO 535
Cobb 180 s reverse, g/m <sup>2</sup>	< 60	50	ISO 535

All properties according to Pankakoski Mill measurements tested in manufacturing conditions  
 Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.  
 In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.



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