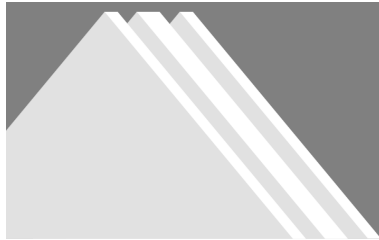


Technical specifications



Bleached chemical pulp
Groundwood pulp
Bleached chemical pulp



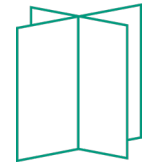
Coasters



Capseals



Food underlays



Displays & laminates

Typical technical values for PankaDisc

Property / Unit	Tolerance									Standards
Grammage, g/m ²	±4%	305 ¹	345 ¹	375 ¹	390	420	470	560	610	ISO 536
Thickness, µm	±5%	700	800	850	900	1000	1150	1400	1550	ISO 534
Surface Smoothness, Bendtsen, ml/min		1500	1600	1600	1600	1800	2000	2000	2000	ISO 8791-2

¹Grammage produced upon special request only, minimum production volume 20 tonnes

Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
Moisture, %	±1.5	8.0	ISO 287
ISO Brightness C/2°, %	±1.5	75	ISO 2470-1
Scott Bond, J/m ²	> 80	90	TAPPI 569
Absorbency top, s		<30	
Absorbency reverse, s		<30	

Tailor-made substances can be produced upon request, minimum production volume 20 tonnes



Available as
carbon neutral
on request

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Pankaboard sales contact

