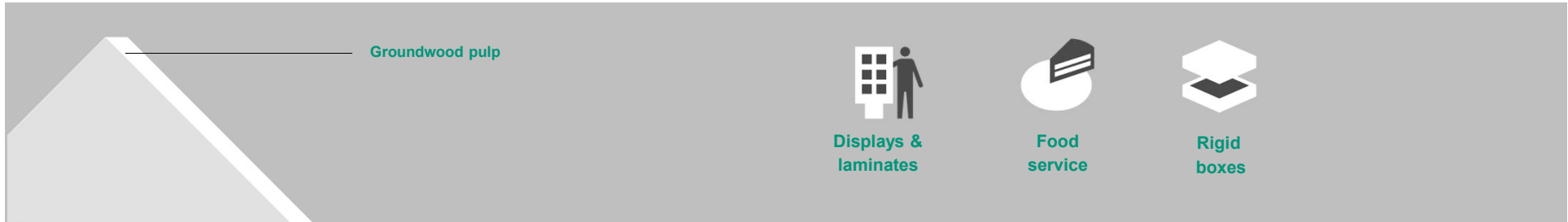


# PankaMax Solid Groundwood Board with maximized bulk

## Technical specifications



### Typical technical values for PankaMax

Property / Unit	Tolerance												Standards
Basic Weight, lb/1000 ft <sup>2</sup>	±5%	43.0*	59.4**	69.6	75.8	81.9	94.2**	98.3**	106.5	116.7	129.0	133.1	ISO 536
Caliper, pts	±5%	19.7	29.5	33.5	38.2	41.3	47.2	49.6	53.1	59.1	65.0	68.9	ISO 534

\* Grammage produced upon special request, minimum production volume 20 tonnes

\*\* Grammage produced upon special request, minimum production volume 10 tonnes

Tailor-made substances can be produced upon request, minimum production volume 20 tonnes

### Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
Moisture, %	± 1.5	7.5	ISO 287
Scott Bond, Lbfft/1000 in <sup>2</sup>	>48	48	TAPPI 569
Cobb 30 min top, g/m <sup>2</sup>		90	ISO 535
Cobb 30 min reverse, g/m <sup>2</sup>		90	ISO 535
pH of Aqueous Extract		7.5 – 10.0	ISO 6588
Alkali Reserve, mol/kg		> 0.4	ISO 10716

Produced all fiber layers hard sized as standard, Cobb 30 min < 90 g/m<sup>2</sup>

> For more information contact your local sales representatives or

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All properties according to Pankakoski Mill measurements tested in manufacturing conditions

Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.

In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.

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