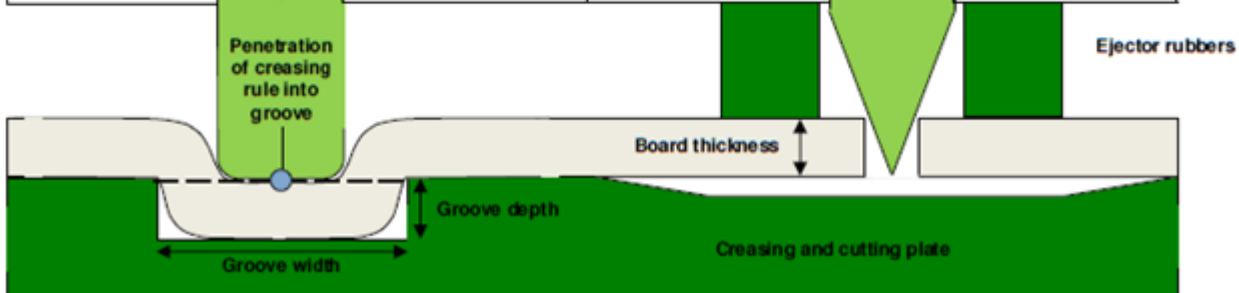


Creasing and cutting settings

Recommendations for PankaBrite, PankaWhite, PankaLux and PankaStar

Groove width *	Creasing rule thickness	Penetration of creasing rule into groove	Groove depth	Cutting rule	Board Thickness
mm	mm	mm	mm		mm
1.2	0,7	0	0.3		0.30
1.3	0,7	0	0.4		0.35
1.4	0,7	0	0.4		0.40
1.5	0,7	0	0.5		0.45
1.6	0,7	0	0.5		0.50
1.7	0,7	0	0.6		0.55
1.8	0,7	0	0.6		0.60
2.3	1,1	0	0.7		0.65
2.4	1,1	0	0.7		0.70
2.5	1,1	0	0.8		0.75
2.9	1,4	0	0.8		0.80
3.1	1,4	0	0.9		0.90
3.3	1,4	0	1.0		1.00



Penetration of creasing rule into groove

Board thickness

Groove depth

Groove width

Creasing and cutting plate

Ejector rubbers

* Perpendicular to the fibre direction + 0,1 mm