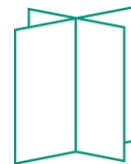


Technical specifications



Groundwood pulp



Displays & laminates



Food underlays



Rigid boxes

Typical technical values for PankaMax

Property / Unit	Tolerance									Standards
Grammage, g/m ²	±5%	290*	370 ¹	400	460 ¹	480 ¹	520 ¹	570	630	ISO 536
Thickness, µm	±5%	750	970	1050	1200	1260	1350	1500	1650	ISO 534

¹Grammage produced upon special request only, minimum production volume 10 tonnes

*Grammage available only in reels

Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
Moisture, %	± 1.5	7.5	ISO 287
Scott Bond, J/m ²	> 90	100	TAPPI 569
Cobb 30 min top, g/m ²	< 100	90	ISO 535
Cobb 30 min reverse, g/m ²	< 100	90	ISO 535
pH of Aqueous Extract		7.5 – 10.0	ISO 6588
Alkali Reserve, mol/kg		> 0.4	ISO 10716

Produced all fiber layers hard sized as standard, Cobb 30 min < 90 g/m²

Tailor-made substances can be produced upon request, minimum production volume 20 tonnes

➤ For more information contact your local sales representatives or

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Scan to find your local Pankaboard sales contact

