

Technical specifications



Bleached chemical pulp
Groundwood pulp
Bleached chemical pulp



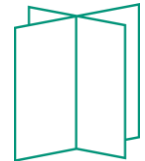
Coasters



Capseals



Food underlays



Displays & laminates

Typical technical values for PankaDisc

Property / Unit	Tolerance										Standards
Basic Weight, lb/1000 ft ²	±4%	56.4 ¹	62.5 ¹	70.7 ¹	76.8 ¹	79.9	86.0	96.3	114.7	124.9	ISO 536
Caliper, pts	±5%	24.4	27.6	31.5	33.5	35.4	39.4	45.3	55.1	61.0	ISO 534
Surface Smoothness, Bendtsen, ml/min		1500	1500	1600	1600	1600	1800	2000	2000	2000	ISO 8791-2

¹Grammage produced upon special request only, minimum production volume 20 tonnes

Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
Moisture, %	±1.5	8.0	ISO 287
ISO Brightness C/2°, %	±1.5	75	ISO 2470-1
Scott Bond, Lbfft/1000 in ²	> 38	43	TAPPI 569
Absorbency top, s		<30	
Absorbency reverse, s		<30	

Tailor-made substances can be produced upon request, minimum production volume 20 tonnes

> For more information contact your local sales representatives or

Pankakoski Mill Oy
Ruukintie 2
FI-81750 Pankakoski
Finland

Tel. +358 (0) 10 480 4600

www.pankaboard.com

Scan to find your local Pankaboard sales contact

