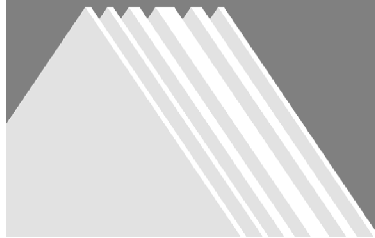
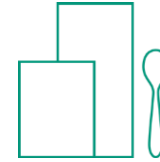


Technical specifications



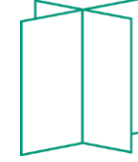
Top coating
Pre coating
Bleached chemical pulp
Groundwood pulp
Bleached chemical pulp
Surface sizing



Food packaging



Food service



Displays &
laminates



Healthcare

Typical technical values for PankaBrite

Property / Unit	Tolerance													Standards
Basic Weight, lb/1000 ft ²	±4%	51.2 ¹	56.4	61.4	66.6	71.7	76.8	81.9	87.0	92.2	97.3	102.4	107.6 ¹	ISO 536
Caliper, pts	±5%	17.7	19.7	21.7	23.6	25.6	28.0	29.9	31.9	34.3	36.4	38.6	40.6	ISO 534
Moisture, %	±1.5	8.5	8.5	8.5	8.5	8.5	9.0	9.0	9.0	9.0	9.5	9.5	9.5	ISO 287
Bending moment Taber 15° MD, gcm	-15%	143	204	268	331	403	473	565	664	763	882	995	1263	ISO 2493
Bending moment Taber 15° CD, gcm	-15%	61.4	90	123	152	183	215	257	301	346	399	450	570	

¹Minimum production volume 10 tonnes

Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
ISO Brightness C/2°, %, top	±1.5	85	ISO 2470-1
Colour CIELAB L * C/2°, top		93.5	ISO 5631-1
Colour CIELAB a * C/2°, top		0.7	ISO 5631-1
Colour CIELAB b * C/2°, top		0.5	ISO 5631-1
Surface Smoothness, PPS 10, µm	±0.3	1.0	ISO 8791-4
Gloss 75°, top %	>40	40	ISO 8254-1
Scott Bond, lbfft/1000 in ²	>48	53	TAPPI 569

On request all fiber layers hard sized, Cobb 180 s < 50 g/m²

For more information contact your local sales representatives or

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Scan to find your local
Pankaboard sales contact

