



Recommendation for acclimatisation time for board

In order to reach the optimum result in printing, die-cutting and creasing, the wrapping material of the pallet or reel should not be removed before the board has reached the same temperature and humidity with the press room.

Pallet/Reel weight (kg)	Difference in temperature between board and press room		
	10°C	20°C	30°C
400 kg	2 days	2 days	3 days
800 kg	2 days	3 days	4 days
1200 kg	2 days	4 days	5 days

After original wrapping material has been removed, the pallet or reel should be used as soon as possible. Board should always be stored in its original wrapping. Specified values are guaranteed for maximum one year from the production, providing that the material has been correctly stored.