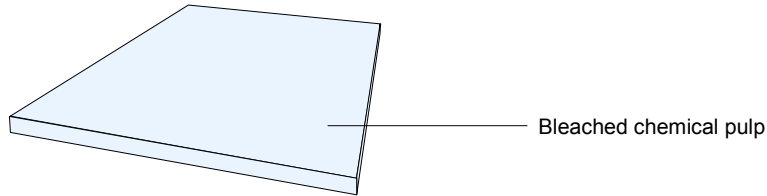


PankaTray

Technical specifications



Solid bleached sulphate board designed for tray applications



Typical technical values for PankaTray

Property / Unit	Tolerance								Standards
Grammage, g/m ²	±10g/ m ²	250	290	350	365	420	460	500	ISO 536
Thickness, µm	±20 µm	335	390	460	505	550	620	650	ISO 534
Surface Smoothness, Bendtsen, ml/min, Top	± 300 ml/min	500	500	500	700	700	700	900	ISO 8791
Bending moment Taber 15° MD, mNm	- 15%	12	14	28	32	44	55	65	ISO 2493
Bending moment Taber 15° CD, mNm	- 15%	6	6.5	11	12	18	22	26	
Bending resistance L&W 15° MD, Nm		230	336	546	630	924	1170	1350	
Bending resistance L&W 15° CD, Nm		92	180	240	260	400	790	860	

On request, PankaTray is available in grammages from 190 g/m² up to 600 g/m²

Properties not related to grammage

Property / Unit	Tolerance		Standards
Scott bond, J/m ²	min 200	250	TAPPI 569
ISO Brightness D65/10°, Top	min 80	85	ISO 2470
Moisture, %	±1.0%-unit	10.0	ISO 287
Stretch, CD, %	min 3.5	5	SCAN-P38:80

For more information contact your local sales representatives or

Pankaboard Oy,
Ruukintie 2
FIN-81750 Pankakoski
Tel. +358 (0) 10 480 600
Fax +358 (0) 10 480 4701

Pankaboard Oy
Sales Office
Ahventie 4 A 28
FI-02170 Espoo, Finland
Tel. +358 (0) 10 480 600
Fax +358 (0) 10 480 4702

www.pankaboard.com

All properties according to Pankaboard's measurements.

L&W stiffness values are derived from Taber and should be treated as indication only

Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.

In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.