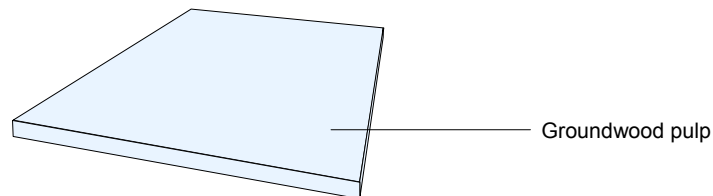


### Solid Groundwood Board



### Typical technical values for PankaSilk

Property / Unit	Tolerance												Standards
Grammage, g/m <sup>2</sup>	±5%	210	275	360	400	460	490	510	550	620	640	690	ISO 536
Thickness, µm	±5%	370	500	650	750	900	950	1000	1070	1200	1250	1350	ISO 534

### Properties not related to grammage

Property / Unit	Tolerance		Standards
Moisture, %	±1.5%	7.5	ISO 287
Scott Bond, J/m <sup>2</sup>		100	TAPPI 569
Surface Smoothness Bendtsen, ml/min		500	ISO 8791-1
Cobb 60, g/m <sup>2</sup> , Top		25	SCAN-P12
Cobb 60, g/m <sup>2</sup> , Reverse		35	SCAN-P12
pH of Aqueous Extract		7.5 -10.0	ISO 6588
Alkali Reserve, mol/kg		> 0.4	ISO 10716

For more information contact your local sales representatives or

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All properties according to Pankaboard measurements.

Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.

In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.