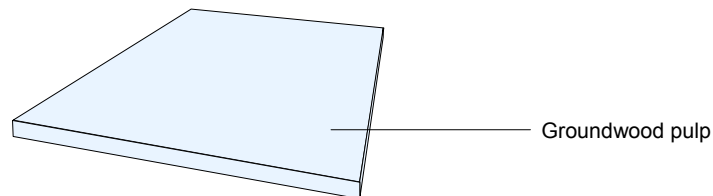


PankaMax

Technical specifications



Solid Groundwood Board with maximized bulk



Typical technical values for PankaMax

Property / Unit	Tolerance											Standards
Grammage, g/m ²	±5%	210	310	360	420	480	500	540	590	650	720	ISO 536
Thickness, µm	±5%	500	750	850	1050	1200	1260	1350	1500	1650	1840	ISO 534

Properties not related to grammage

Property / Unit	Tolerance		Standards
Moisture, %	±1.5%	7.5	ISO 287
Scott Bond, J/m ²		120	TAPPI 569
Cobb 60, g/m ² , Top		35	SCAN-P12
Cobb 60, g/m ² , Reverse		35	SCAN-P12
pH of Aqueous Extract		7.5 -10.0	ISO 6588
Alkali Reserve, mol/kg		>0.4	ISO 10716

For more information contact your local sales representatives or

Pankaboard Oy,
Ruukintie 2
FIN-81750 Pankakoski
Tel. +358 (0) 10 480 600
Fax +358 (0) 10 480 4701

Pankaboard Oy
Sales Office
Ahventie 4 A 28
FI-02170 Espoo, Finland
Tel. +358 (0) 10 480 600
Fax +358 (0) 10 480 4702

www.pankaboard.com

All properties according to Pankaboard measurements.

Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.

In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.

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