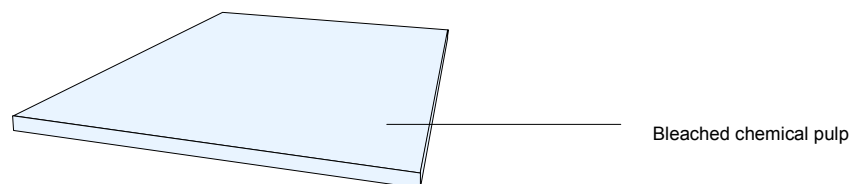


PankaFrame

Technical specifications



Solid bleached board



Typical technical values for PankaFrame

Property / Unit	Tolerance					Standards
Grammage, g/m ²	±5%	265	380	500	680	ISO 536
Thickness, µm	±5%	400	600	800	1100	ISO 534

Properties not related to grammage

Property / Unit	Tolerance		Standards
Moisture, %	± 1.5	7.0	ISO 287
ISO Brightness C/2°, %	± 2	88	ISO 2470
Scott Bond, J/m ²		100	TAPPI 569
Surface Smoothness, Bendtsen, ml/min		1500	ISO 8791-2
Cobb (120s) top, g/m ²		30	ISO 535
Cobb (120s) reverse, g/m ²		30	ISO 535
pH of Aqueous Extract		7.5 – 10.0	ISO 6588
Alkali Reserve, ml/kg		> 0.4	ISO 10716

For more information contact your local sales representatives or

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PankaFrame complies with the FATG requirements set for Conservation Board.

All properties according to Pankaboard measurements.

Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.

In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.