

Recommendation for acclimatization time for board

In order to reach the optimum result in printing, die-cutting and creasing, the wrapping of the pallet/reel should not be removed before the board has reached the same temperature and humidity with the press room.

Pallet/Reel weight (kg)	Difference in temperature between board and press room (press room temperature approx. 20°C)		
	10°C	20°C	30°C
400 kg	2 days	2 days	3 days
800 kg	2 days	3 days	4 days
1200 kg	2 days	4 days	5 days