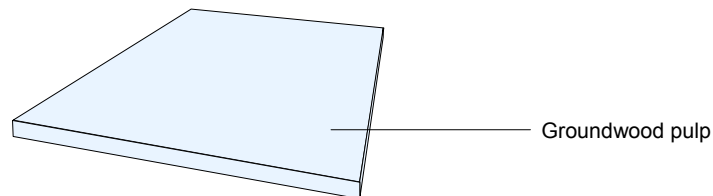


PankaMax

Technical specifications



Solid Groundwood Board with maximized bulk



Typical technical values for PankaMax

| Property / Unit | Tolerance | | | | | | | | | | | Standards |
|----------------------------|-----------|-----|-----|-----|------|------|------|------|------|------|------|-----------|
| Grammage, g/m ² | ±5% | 210 | 310 | 360 | 420 | 480 | 500 | 540 | 590 | 650 | 720 | ISO 536 |
| Thickness, µm | ±5% | 500 | 750 | 850 | 1050 | 1200 | 1260 | 1350 | 1500 | 1650 | 1840 | ISO 534 |

Properties not related to grammage

| Property / Unit | Tolerance | | Standards |
|---------------------------------|-----------|-----------|-----------|
| Moisture, % | ±1.5% | 7.5 | ISO 287 |
| Scott Bond, J/m ² | | 120 | TAPPI 569 |
| Cobb 60, g/m ² , Top | | 35 | SCAN-P12 |
| pH of Aqueous Extract | | 7.5 -10.0 | ISO 6588 |
| Alkali Reserve, mol/kg | | >0.4 | ISO 10716 |

For more information contact your local sales representatives or

| | |
|---|---|
| Pankaboard Oy Ruukintie 2 FI-81750 Pankakoski Finland Tel. +358 (0) 10 480 600 Fax. +358 (0) 10 480 4701 | Pankaboard Oy, Sales Office Pohjoinen Makasiinikatu 4 (4th floor) FI-00130 Helsinki Finland Tel. +358 (0) 10 480 600 Fax. +358 (0) 10 480 4702 |
|---|---|

www.pankaboard.com

All properties according to Pankaboard measurements.
 Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.
 In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.