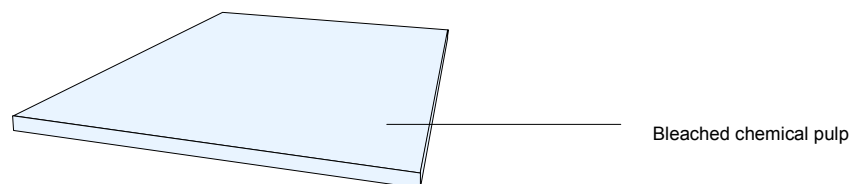


PankaFrame

Technical specifications



Solid bleached board



Typical technical values for PankaFrame

| Property / Unit | Tolerance | | | | | Standards |
|----------------------------|-----------|-----|-----|-----|------|-----------|
| Grammage, g/m ² | ±5% | 265 | 380 | 500 | 680 | ISO 536 |
| Thickness, µm | ±5% | 400 | 600 | 800 | 1100 | ISO 534 |

Properties not related to grammage

| Property / Unit | Tolerance | | Standards |
|---------------------------------------|-----------|------------|------------|
| Moisture, % | ± 1.5 | 7.0 | ISO 287 |
| ISO Brightness C/2°, % | ± 2 | 88 | ISO 2470 |
| Scott Bond, J/m ² | | 100 | TAPPI 569 |
| Surface Smoothness, Bendtsen, ml/min | | 1500 | ISO 8791-2 |
| Cobb (120s) top, g/m ² | | 30 | ISO 535 |
| Cobb (120s) reverse, g/m ² | | 30 | ISO 535 |
| pH of Aqueous Extract | | 7.5 – 10.0 | ISO 6588 |
| Alkali Reserve, ml/kg | | > 0.4 | ISO 10716 |

For more information contact your local sales representatives or

Pankaboard Oy
 Ruukintie 2
 FI-81750 Pankakoski
 Finland
 Tel. +358 (0) 10 480 600
 Fax. +358 (0) 10 480 4701

Pankaboard Oy, Sales Office
 Pohjoinen Makasiinikatu 4 (4th floor)
 FI-00130 Helsinki
 Finland
 Tel. +358 (0) 10 480 600
 Fax. +358 (0) 10 480 4702

www.pankaboard.com

PankaFrame complies with the FATG requirements set for Conservation Board.

All properties according to Pankaboard measurements.
 Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.
 In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.