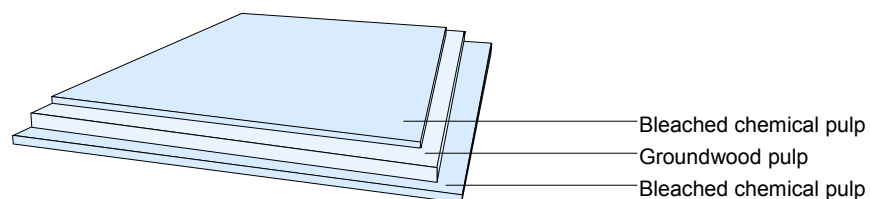


PankaDisc

Technical specifications



Uncoated beer mat board



Typical technical values for PankaDisc

Property / Unit	Tolerance						Standards
Grammage, g/m ²	±4%	390	430	500	600	660	ISO 536
Thickness, µm	±5%	900	1000	1150	1400	1550	ISO 534

On request, PankaDisc is available in thicknesses from 800 µm to 1650 µm

Properties not related to grammage

Property / Unit	Tolerance		Standards
Moisture, %	±1.5	7.0	ISO 287
ISO Brightness C/2°, %		75	ISO 2470
Surface Smoothness, Bendtsen, ml/min		1800	ISO 8791-2
Scott Bond, J/m ²		90	TAPPI 569
Absorbency, s, Top		30	
Absorbency, s, Reverse		30	

For more information contact your local sales representatives or

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All properties according to Pankaboard measurements.
 Test climate 23°C / 50%RH (according to ISO 187). Tolerances based upon 95% confidence limits, apply to reel average.
 In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.